

FIG. 1

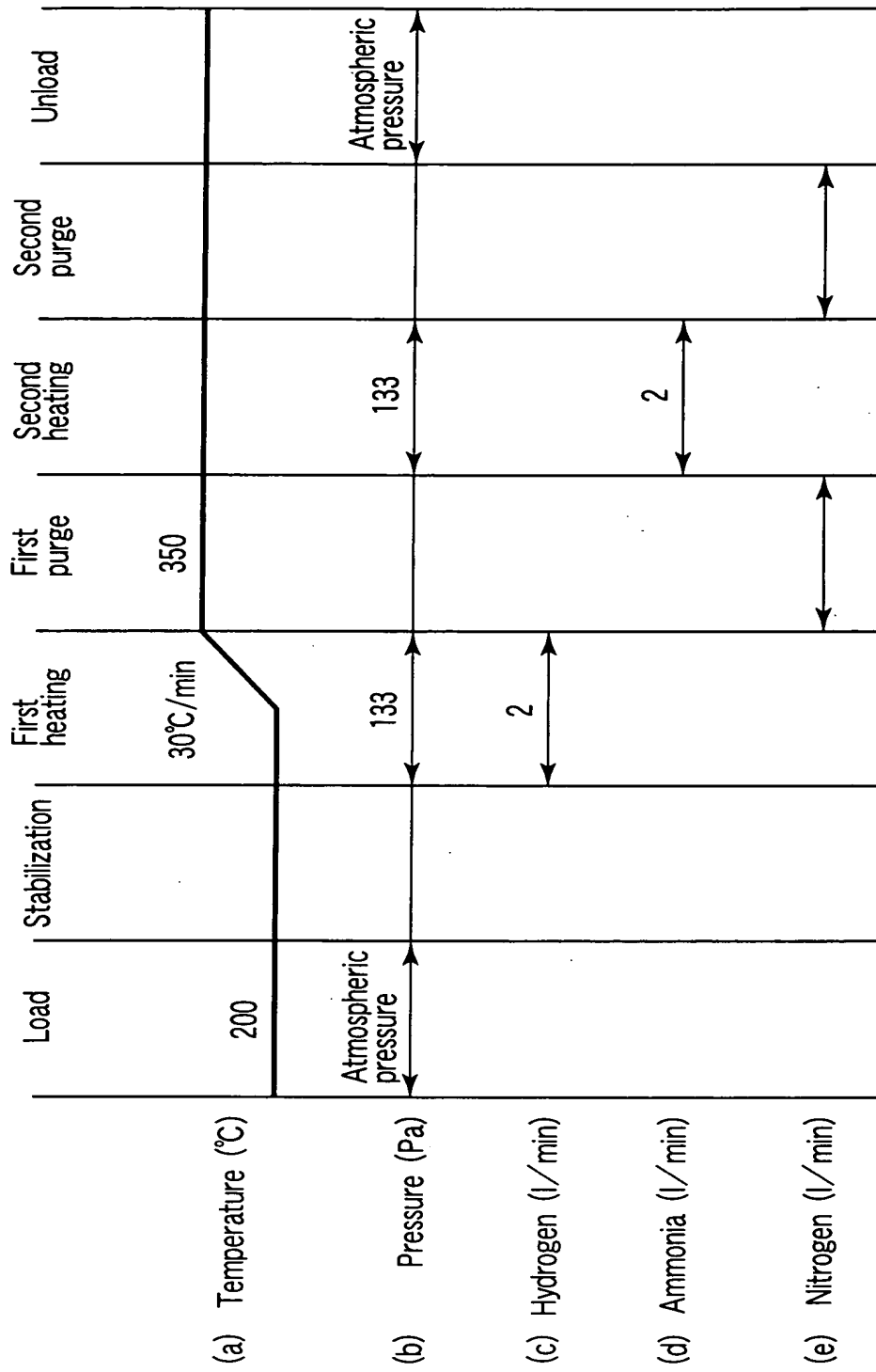


FIG. 2

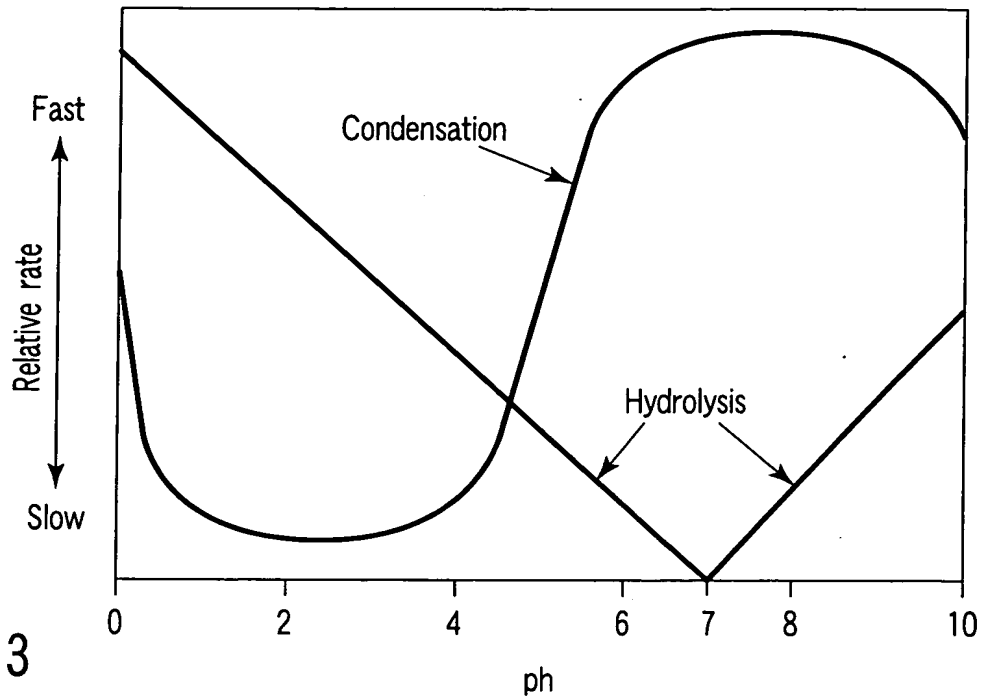


FIG. 3

	First heating			Second heating	
	Temperature	Heating time	Temperature-up time	Temperature	Time
Present example 1	200°C	5 minutes	5 minutes	350°C	30 minutes
Present example 2	200°C	5 minutes	5 minutes	350°C	15 minutes
Present example 3	200°C	5 minutes	5 minutes	350°C	5 minutes
Present example 4	200°C	5 minutes	3 to 4 minutes	300°C	30 minutes

FIG. 4

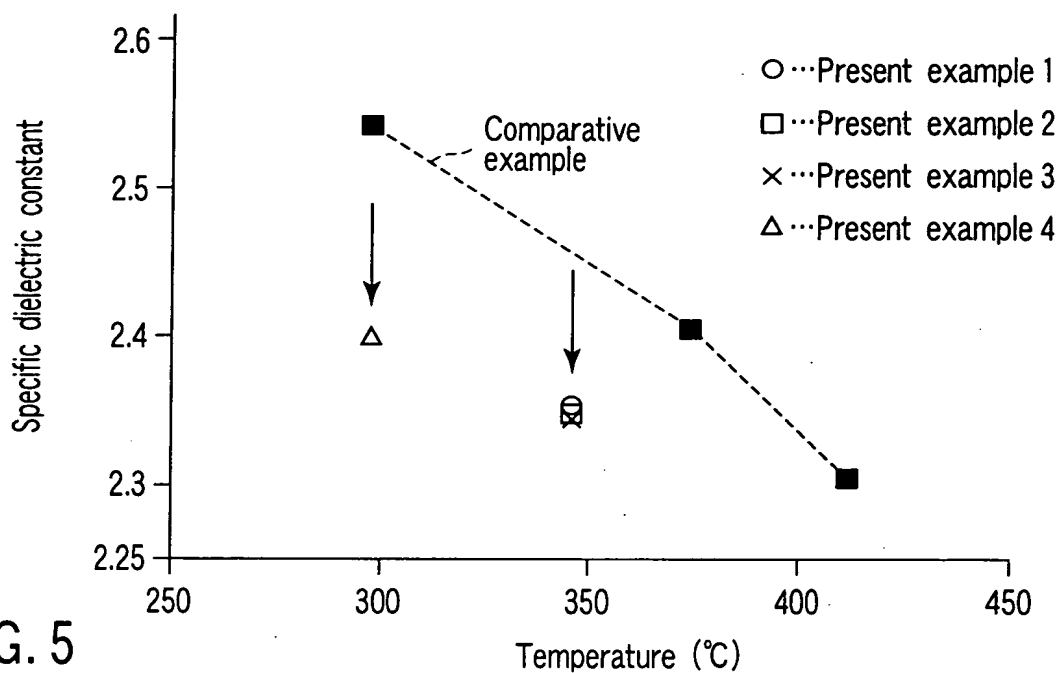


FIG. 5

	First heating			Second heating	
	Temperature	Heating time	Temperature-up time	Temperature	Time
Present example 5	150°C	5 minutes	5 minutes	300°C	30 minutes
Present example 6	200°C (350°C)	5 minutes (+ 5 minutes)	5 minutes	350°C	30 minutes
Present example 7	350°C	5 minutes	---	350°C	30 minutes

FIG. 6